

107
DART AEROSPACE LTD

Work Order

77741-1

Description: Slider Body

Part Number

D3372-7

Dwg: D3372 Rev. A *page 1*

Qty

25

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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	L	05.02.17	25
2	MV	Cut blank: 1.500" x 1.250" x 4.435" long Material: 6061-T6 Bar (QQ-A-225/8 or QQ-A-200/8) (M6061T6B1.500x01.250) Identify for D3372-7 Batch: <i>11722.3</i>	L	05.12.12	25
3	MV	Machine D3372-7 as per Folio FA495 and Dwg D3372 Identify as D3372-7	L	05.07.12	25
4	QC2	Inspect parts as they come off the CNC machine	L	05.07.12	25
5	QC8	Second check	L	05.07.12	25
6	MV	Deburr	L	05.07.12	25
7	FP	Chemical Conversion Coat as per QSI 005 4.1	TF	05.07.14	25
8	QC3	Inspect Chemical Conversion Coat	MA	05.07.14	25
9	MV	Fabricate D3372-9 using AN6-36A bolt. Cut to length, then mill slot when bolt and D3372-7 are assembled as per Dwg D3372. Pick: Qty Part Number Description Batch 1 AN6-36A Bolt <i>M17405</i>	FF	05.11.21	25
10	QC5	Inspect work to Step 9	MA	06.01.18	25
11	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3 Mask all holes and pins	MA	06.02.01	25
12	QC3	Inspect Powder Coat	SP	06/02/01	4
13	ST	Identify and Stock	SP	06/02/01	4
14	AC	Cost / part <i>GA</i>	SP	06/02/01	4
15	DC	Close W/O Inspect Level 21 <i>SUR 06/02/02 (4)</i>	SP	06/02/02	4
Rev	Date	Change	Revised By	Approved	
A	05.01.18	New issue	KJ/JLM		

PTC

RELEASED
01/05/18

